

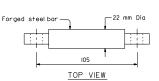
Bolt bar Tension strap, 57 mm x 200 mm

25 mm Min 40 mm Min Coupling band

Spot welds

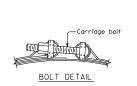
Min of two spot welds per connection

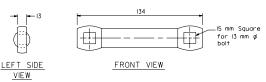
STRAP DETAIL



ANNULAR BAND

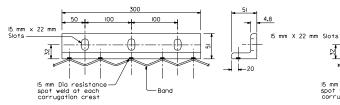
END VIEW





BAR DETAIL

BAR AND STRAP CONNECTOR



nm Slots 50 100 100 7.9

15 mm Dia resistance spot weld at each corrugation crest

SIDE VIEW

END VIEW

51 mm X 51 mm X 4.8 mm ANGLE

See tables on Standard Plans D97E, D97F and D97G for width, W=305 mm shown

SIDE VIEW

END VIEW

DIE-FORMED ANGLE

See tables on Standard Plans D97E and D976 for width, W=305 mm shown. Alternate only for standard joints on pipes through 1800 mm diameter and downdrains through 600 mm diameter.

ANGLE CONNECTORS

NOTES

- All ferrous metal coupling band connection hardware shall be galvanized or electroplated in accordance with the Standard Specifications.
- 2. Dimensions and thicknesses shown are minimum.
- Spot welds shall develop minimum required strength of strap.
- 4. Fillet welds of equivalent strength may be substituted for spot welds or rivets.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

CORRUGATED METAL PIPE COUPLING DETAILS NO. 1 ANNULAR COUPLING BAND BAR AND STRAP AND ANGLE CONNECTIONS

NO SCALE

ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SHOWN

D97A

199

9

STD

PLAN

D97A